



**Lower Tail Gate Trim (Kit P/N 715 001 097)**

The following symbols may be used in this document:

**⚠ WARNING**

Indicates a hazardous situation which, if not avoided, could result in death or serious injury.

**⚠ CAUTION** Indicates a hazard situation which, if not avoided, could result in minor or moderate injury.

**NOTICE** Indicates an instruction which, if not followed, could severely damage vehicle components or other property.

**⚠ WARNING**

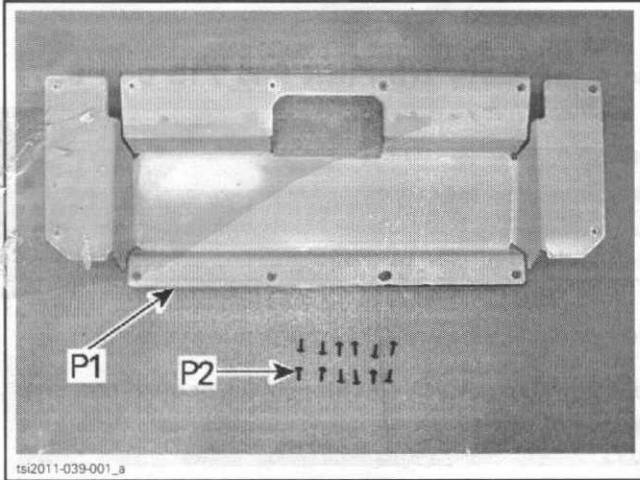
- For safety reasons, this kit must be installed by an authorized BRP dealer.
- This kit is designed for specific applicable models only (authorized BRP dealers will confirm model(s)). It is not recommended for units other than the one (those) for which it was sold.
- This instruction sheet **MUST** be given to the purchaser.
- Should removal of a locking device (e.g. lock tabs, self-locking fasteners, etc.) be required when undergoing disassembly/assembly, always replace with a new one.
- Torque wrench tightening specifications must strictly be adhered to.
- Always wear **EYE PROTECTION AND APPROPRIATE GLOVES** when using power tools.
- Unless otherwise specified, engine must be **OFF** when performing any operation on the vehicle.
- Always be aware of parts that can move, such as wheels, transmission components, etc.
- Some components may be **HOT**. Always wait for engine to cool down before performing work.

FASTENER SIZE	TORQUE TO BE USED WHEN TORQUES ARE NOT SPECIFIED IN TEXT			
	5.8 GRADE	8.8 GRADE	10.9 GRADE	12.9 GRADE
M4	1.8 ± 0.2 N•m (16 ± 2 lbf•in)	2.8 ± 0.2 N•m (25 ± 2 lbf•in)	3.8 ± 0.2 N•m (34 ± 2 lbf•in)	4.5 ± 0.5 N•m (40 ± 4 lbf•in)
M5	3.3 ± 0.2 N•m (29 ± 2 lbf•in)	5.0 ± 0.5 N•m (44 ± 4 lbf•in)	7.8 ± 0.7 N•m (69 ± 6 lbf•in)	9.0 ± 1.0 N•m (80 ± 9 lbf•in)
M6	7.5 ± 1.0 N•m (66 ± 9 lbf•in)	10.0 ± 2.0 N•m (89 ± 18 lbf•in)	12.8 ± 2.2 N•m (113 ± 19 lbf•in)	16.0 ± 2.0 N•m (142 ± 18 lbf•in)
M8	15.3 ± 1.7 N•m (135 ± 15 lbf•in)	24.5 ± 3.5 N•m (18 ± 3 lbf•ft)	31.5 ± 3.5 N•m (23 ± 3 lbf•ft)	40.0 ± 5.0 N•m (30 ± 4 lbf•ft)
M10	29 ± 3 N•m (21 ± 2 lbf•ft)	48 ± 6 N•m (35 ± 4 lbf•ft)	61 ± 9 N•m (45 ± 7 lbf•ft)	73 ± 7 N•m (54 ± 5 lbf•ft)
M12	52 ± 6 N•m (38 ± 4 lbf•ft)	85 ± 10 N•m (63 ± 7 lbf•ft)	105 ± 15 N•m (77 ± 11 lbf•ft)	128 ± 17 N•m (94 ± 13 lbf•ft)
M14	85 ± 10 N•m (63 ± 7 lbf•ft)	135 ± 15 N•m (100 ± 11 lbf•ft)	170 ± 20 N•m (125 ± 15 lbf•ft)	200 ± 25 N•m (148 ± 18 lbf•ft)
M16	126 ± 14 N•m (93 ± 10 lbf•ft)	205 ± 25 N•m (151 ± 18 lbf•ft)	255 ± 30 N•m (188 ± 22 lbf•ft)	305 ± 35 N•m (225 ± 26 lbf•ft)
M18	170 ± 20 N•m (125 ± 15 lbf•ft)	273 ± 32 N•m (201 ± 24 lbf•ft)	330 ± 25 N•m (243 ± 18 lbf•ft)	413 ± 47 N•m (305 ± 35 lbf•ft)

NOTE: The illustrations in this document show typical construction of the different assemblies and may not reproduce the full detail or exact shape of the parts; however, they represent parts that have the same or similar function.

NOTE: Installation time is approximately **0.3** hour.

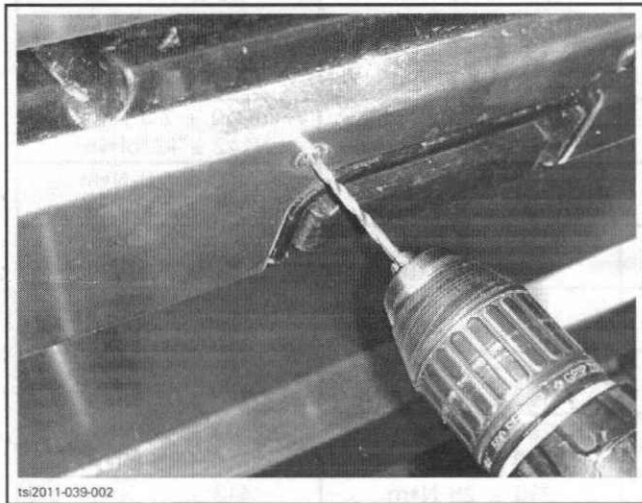
## PARTS TO BE INSTALLED



ITEM	P/N	DESCRIPTION	QTY
P1	705 003 864	Lower tail gate trim	1
P2	250 000 146	K50 screw	12

## INSTRUCTIONS

1. Clean lower tail gate.
2. Install lower tail gate trim [P1] to best fit the lower tail gate. Use tailgate handle to help out.
3. Use the lower tail gate trim as a template to drill holes.
4. Start with a hole close to the handle.
5. Drill a 2.5 mm (3/32 in) hole.

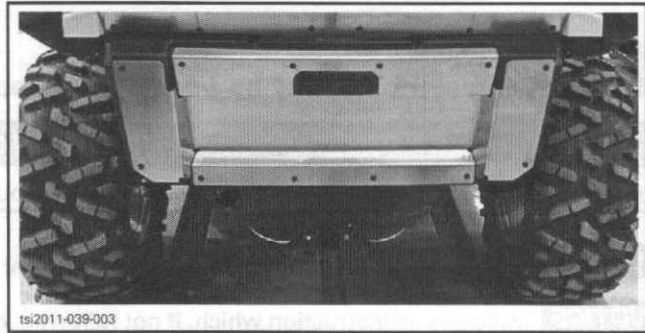


USE TRIM AS TEMPLATE

6. Secure trim in place with a K50 screw [P2]. Do not torque yet.
7. Verify and adjust alignment of trim on lower tail gate.
8. Repeat steps 5-6 for all screws.

9. Torque all screws to  $1.1\text{N}\cdot\text{m} \pm .1\text{N}\cdot\text{m}$   
( $10\text{ lbf}\cdot\text{in} \pm 1\text{ lbf}\cdot\text{in}$ )

10. Installation is complete



LOWER TAIL GATE TRIM INSTALLED